Quality Control

Work Ord July 6, 2010 2:)364								····		· ·	Page 1
Item ID:	D412-724-0)41		Accept						Setup	Start		
Revision ID:	TT 175 . 4										Stop		
Item Name:		ssembly, Center									•		
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Approvals:			Date: 10/7/6				Date:				Stop		
	QC:		Date:	_ SPC (Y	/N):	1	Date:						8
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NOTE: Date & initial all entries

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July 6, 2010 2:57:19 PM

Required Date: 7/20/10



Page 2

Item ID:

D412-724-041

Accept

Setup Start

Revision ID:

Item Name:

Head Rest Assembly, Center

Start Date:

7/06/10

Start Qty: 4.00

Req'd Qty: 4.00



Date:

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:_____

Tooling:

SPC (Y/N):

Date:

Date:

Start Run



Stop

Stop

Sequence ID/ **Work Center ID** Operation Description Set Up/ Run Hours

0.00

Tool ID

Tool # Plan

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Accept Qty

Reject Reject Qty Number

Insp. Stamp

130

Packaging

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Memo
Identify and pack for shipping as per PPP D412-774□PPP Rev:

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

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10-8-26

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NOTE: Date & initial all entries

Picklist Print

*July 6, 2010 2:57:18 PM

Werk Order ID: 60364

D412-724-041

Parent Item Name: Head Rest Assembly, Center



Start Date: 7/06/10

Required Date: 7/20/10

Page 1

Start Qty: 4.00 Required Qty: 4.00

Comments:

Parent Item:

IPP Rev:A□04.09.08□New Issue□KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R6		Purchased	No			120	Each	212.0000	4	16	6/24	S	
				Location		Loc (<u>Oty</u>	Loc Code					
D3303-041	II 8188	Manufactured	No	- 1-	113524 185 S	120 R6066	212 212 Each	0.0000		6 14 BS	2 3 967	<u>)</u> 75	18) zy.
Head Rest D3304-041 Tube Assembly		Manufactured	No	(010		120	Each	15.0000		10/8/	124		40
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		Description of NO	Corrective Actio	n Section B	\ \ \ - \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			

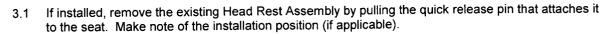
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NOTE: Date & initial all entries



3.0 INSTALLATION PROCEDURE

To install a Dart Head Rest Assembly:



- Inspect the seat for damage in the vicinity of the Head Rest Assembly. Consult the Aircraft Maintenance Manual for disposition if damage is observed.
- If only replacing the Head Rest with the equivalent Dart D3303-041 Head Rest, separate the 3.3 existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble D3303-041 Head Rest with existing Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- If only replacing the Tube Assembly with a Dart D3304-041/-043/-044 Tube Assembly, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble existing Head Rest with Dart D3304-041/-043/-044 Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- Slide the new or modified Head Rest Assembly into the seat tube and lock in place at the same location that the old Head Rest Assembly was installed (if applicable) using the quick release pin. Ensure pin is properly engaged.

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart Head Rests.

5.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -044	Part Number	Description
Х	ì			D412-724-011	Dart Replacement Head Rest Kit, for 205/212/412
2	·X			D412-724-041	Head Rest Assembly, Center
1		X		D412-724-043	Head Rest Assembly, LH
1			Х	D412-724-044	Head Rest Assembly, RH
	1	1	1	D3303-041 /	Head Rest
	1			D3304-041	Tube Assembly
		1		D3304-043	Tube Assembly
	<u> </u>		1	D3304-044	Tube Assembly
	4	4	4	AN525-10R6	Screw